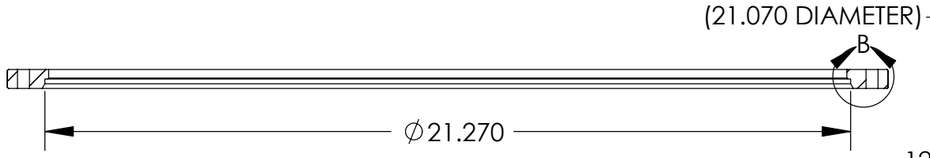
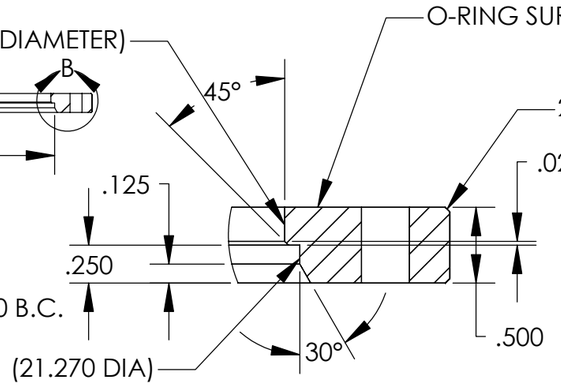
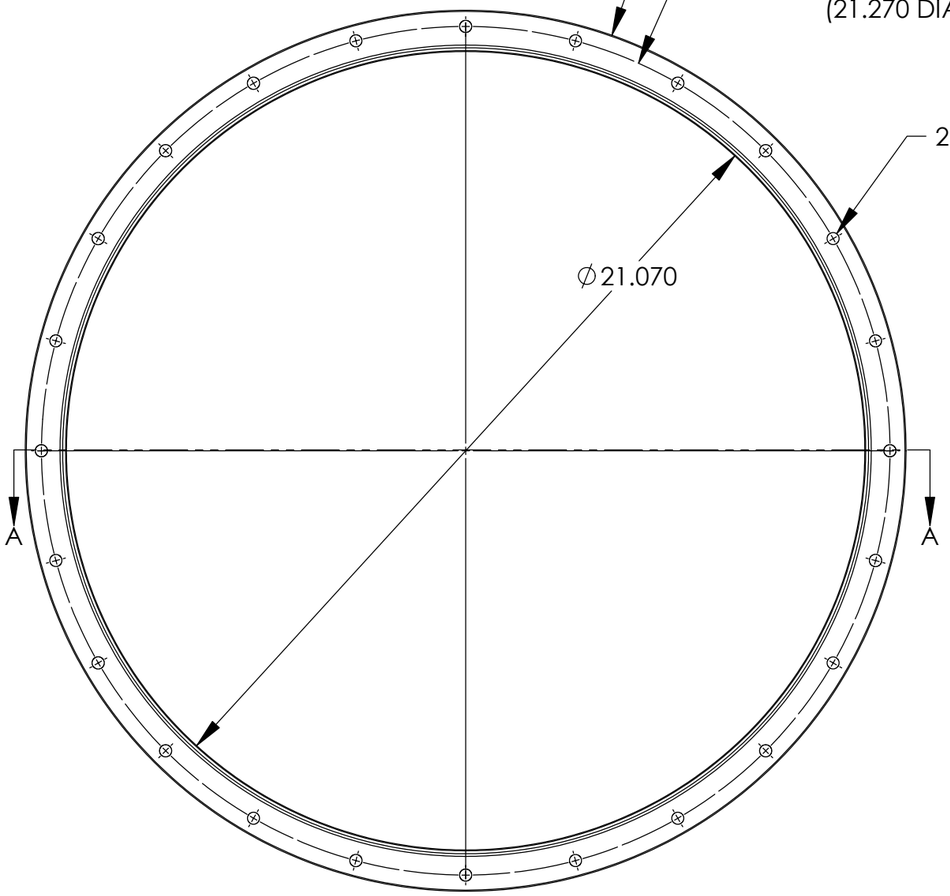
REVISIONS			
ZONE	REV	DESCRIPTION	DATE
	B	REMOVED NOTCH IN FLANGE	5/15/2003

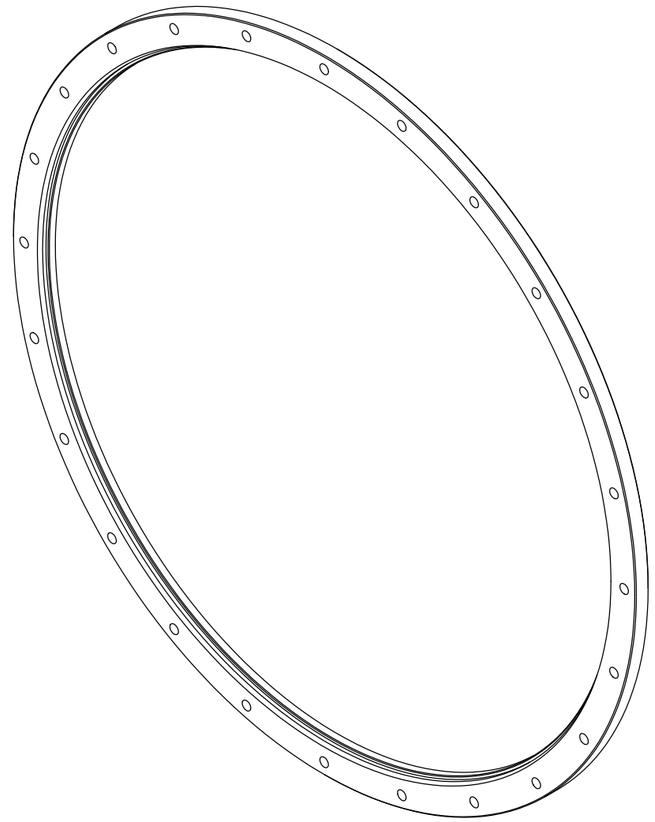


SECTION A-A
SCALE 1 : 4



DETAIL B





UNLESS OTHERWISE SPECIFIED:					
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005	**High Precision Devices** 1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com				
ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63					
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°	TITLE: **p02101-088 VJ tube bottom flange** CONFIGURATION: **0-Default**				
MATERIAL: **304 Stainless Steel**	SIZE **B**	QTY PER ASSM: **1**	SCALE: **1:4**	SHEET **1** OF **1**	REV **B**
FINISH: **N/A**		DATE: **5/17/2004**	DRAWN BY: **C. Danaher**		